

john deere z445 deck belt diagram

john deere z445 deck belt diagram is an essential reference for anyone looking to maintain, repair, or replace the deck belt on this popular riding mower model. Understanding the layout and routing of the deck belt is crucial for ensuring optimal mower performance and prolonging the lifespan of its cutting components. This article provides a detailed overview of the john deere z445 deck belt diagram, explaining its components, how to interpret the diagram, and practical tips for installation and troubleshooting. Whether you are a professional technician or a DIY enthusiast, this guide will help you navigate the complexities of the deck belt system with confidence. The following sections will outline the importance of the deck belt, the key elements of the diagram, and step-by-step instructions on how to use the diagram effectively.

- Understanding the John Deere Z445 Deck Belt System
- Components Illustrated in the Deck Belt Diagram
- How to Interpret the John Deere Z445 Deck Belt Diagram
- Step-by-Step Deck Belt Replacement Guide
- Common Issues and Troubleshooting Tips
- Maintenance Best Practices for the Deck Belt

Understanding the John Deere Z445 Deck Belt System

The john deere z445 deck belt system plays a critical role in transmitting power from the engine to the mower deck blades. It ensures that the blades rotate at the required speed to provide an efficient and even cut. The deck belt is designed to withstand tension and friction but requires proper alignment and maintenance to function correctly. Understanding how this system operates aids in diagnosing problems and performing repairs or replacements with precision.

Purpose and Function of the Deck Belt

The deck belt connects the engine pulley to the mower deck pulleys, driving the blades beneath the mower. As the engine runs, the belt transfers rotational energy, allowing the blades to spin and cut grass effectively. A correctly tensioned and routed belt prevents slipping and ensures smooth operation during mowing.

Importance of Proper Belt Routing

Incorrect routing of the deck belt can lead to premature wear, belt slippage, or even damage to other mower components. The john deere z445 deck belt diagram serves as a vital tool to ensure the

belt is installed along the correct path, wrapping around the necessary pulleys and tensioners. Proper routing not only enhances performance but also maximizes the lifespan of the belt and related parts.

Components Illustrated in the Deck Belt Diagram

The John Deere Z445 deck belt diagram details the various components involved in the deck belt system and their spatial relationships. Familiarity with these parts is essential for interpreting the diagram and performing maintenance.

Key Components Shown in the Diagram

- **Engine Pulley:** The main drive pulley connected to the engine crankshaft.
- **Deck Pulleys:** Pulleys attached to the mower deck that drive the blades.
- **Tensioner Pulley:** A spring-loaded pulley that maintains proper belt tension.
- **Idler Pulleys:** Auxiliary pulleys that guide the belt along the correct path.
- **Deck Belt:** The continuous loop belt responsible for power transmission.

Diagram Symbols and Notations

The diagram typically uses standardized symbols to represent pulleys and belts, along with arrows to indicate belt travel direction. Labels identify each pulley by function or part number, facilitating identification during maintenance. Understanding these notations helps in accurately following the belt routing and diagnosing issues related to component placement or belt tension.

How to Interpret the John Deere Z445 Deck Belt Diagram

Reading the John Deere Z445 deck belt diagram requires attention to detail and an understanding of mower mechanics. The diagram illustrates the belt's path around various pulleys, showing the sequence and orientation required for correct installation.

Step-by-Step Approach to Reading the Diagram

1. Identify the engine pulley as the starting point of belt movement.

2. Trace the belt path as it moves around idler and tensioner pulleys.
3. Follow the belt route onto the deck pulleys that drive the blades.
4. Note the direction of belt rotation indicated by arrows.
5. Verify the position of the tensioner pulley to understand how tension is applied.

Common Diagram Variations

Some versions of the John Deere Z445 deck belt diagram may include exploded views or additional annotations for clarity. These variations can assist in identifying parts that require removal or replacement during belt service. Regardless of the format, the fundamental information about belt routing and component placement remains consistent.

Step-by-Step Deck Belt Replacement Guide

Replacing the deck belt on a John Deere Z445 involves careful adherence to the routing instructions provided by the deck belt diagram. Following a systematic approach ensures safe and efficient belt replacement.

Tools and Materials Needed

- Replacement deck belt compatible with John Deere Z445
- Socket wrench set
- Screwdriver
- Work gloves
- Safety glasses

Replacement Procedure

1. Ensure the mower is turned off, with the ignition key removed and parking brake engaged.
2. Lower the mower deck to its lowest position for better access.
3. Remove any deck shields or covers obstructing belt access.

4. Refer to the john deere z445 deck belt diagram to note the current belt routing.
5. Release belt tension by adjusting or removing the tensioner pulley mechanism.
6. Carefully slide the old belt off the pulleys.
7. Install the new belt, following the exact routing shown in the diagram.
8. Reapply tension by adjusting the tensioner pulley to the recommended specification.
9. Reinstall any removed covers or shields.
10. Test the mower deck by engaging the blades to ensure proper belt operation.

Common Issues and Troubleshooting Tips

Understanding the john deere z445 deck belt diagram aids in identifying common problems related to belt wear, misalignment, or tension issues. Proper diagnosis helps in selecting the correct remedy and avoiding further damage.

Signs of Belt Problems

- Belt slipping or squealing noise during operation
- Uneven or poor cutting performance
- Visible wear, cracks, or fraying on the belt surface
- Difficulty engaging or disengaging the mower blades

Troubleshooting Steps

1. Inspect the belt for physical damage and replace if necessary.
2. Verify correct belt routing using the john deere z445 deck belt diagram.
3. Check tensioner pulley functionality and adjust tension as required.
4. Inspect pulleys for wear or damage and replace faulty components.
5. Clean debris from pulleys and belt path to prevent slippage.

Maintenance Best Practices for the Deck Belt

Regular maintenance of the deck belt system extends its operational life and maintains mower efficiency. Utilizing the John Deere Z445 deck belt diagram during routine checks ensures all components are in proper alignment and condition.

Routine Inspection Checklist

- Examine belt for cracks, splits, or glazing every 25 hours of mower use.
- Check belt tension and adjust tensioner pulley as needed.
- Clean pulleys and belt path of grass clippings and debris.
- Lubricate idler pulley bearings if applicable and recommended.
- Replace worn or damaged pulleys to prevent belt damage.

Storage and Seasonal Care

When storing the mower for extended periods, it is advisable to remove the deck belt to prevent deformation or cracking. Store the belt in a cool, dry place away from direct sunlight and chemicals. Before the mowing season begins, use the John Deere Z445 deck belt diagram to reinstall the belt with correct routing and tension.

Frequently Asked Questions

Where can I find a deck belt diagram for the John Deere Z445 mower?

You can find the deck belt diagram for the John Deere Z445 in the mower's official operator's manual or parts catalog, which are available on the John Deere website or through authorized dealers.

How does the deck belt routing look on a John Deere Z445?

The deck belt routing on a John Deere Z445 typically involves the belt going around the engine pulley, idler pulleys, and the mower deck pulleys in a specific path to ensure proper tension and operation. The exact routing can be seen in the deck belt diagram in the user manual.

What is the importance of following the deck belt diagram for the John Deere Z445?

Following the deck belt diagram is crucial to ensure the belt is installed correctly, prevents slippage, reduces wear, and ensures optimal mower deck performance and cutting efficiency.

Can I find a downloadable PDF of the John Deere Z445 deck belt diagram online?

Yes, downloadable PDFs of the John Deere Z445 deck belt diagram can often be found on the official John Deere website, third-party mower repair sites, or forums dedicated to lawn mower maintenance.

What tools do I need to replace the deck belt on a John Deere Z445 using the belt diagram?

To replace the deck belt on a John Deere Z445, you generally need basic hand tools such as wrenches, screwdrivers, pliers, and sometimes a socket set. The deck belt diagram helps identify the routing and components involved.

Are there common issues with the deck belt on the John Deere Z445 that the diagram can help troubleshoot?

Yes, common issues like belt slipping, improper tension, or unusual noises can often be diagnosed and fixed by referring to the deck belt diagram to ensure correct belt routing and tensioning.

Does the John Deere Z445 deck belt diagram differ from other John Deere Z400 series models?

While the deck belt diagrams for John Deere Z400 series models share similarities, there can be differences in belt routing and pulley configurations. It's important to use the specific diagram for the Z445 to ensure proper installation.

Additional Resources

1. John Deere Z445: Comprehensive Deck Belt Diagram and Maintenance Guide

This book offers an in-depth look at the deck belt system of the John Deere Z445 mower. It includes detailed diagrams, step-by-step replacement instructions, and maintenance tips to keep the mower running efficiently. Perfect for both beginners and experienced users looking to extend the life of their equipment.

2. Understanding John Deere Mower Decks: Focus on the Z445 Model

Focusing on the Z445 model, this guide explains the design and function of mower decks, including the belt systems. The book covers troubleshooting common issues and provides practical advice for repairs and upgrades. Readers will find clear illustrations and helpful tips for maintaining optimal performance.

3. *Small Engine Repair: John Deere Z445 Deck Belt and Components*

This manual covers essential repair techniques for small engines, with a special emphasis on the deck belt and associated components of the John Deere Z445. It helps readers identify problems, replace belts, and adjust parts to ensure smooth operation. The book is designed for DIY enthusiasts and professional repair technicians alike.

4. *John Deere Z445 Mower Maintenance Handbook*

A complete maintenance handbook for the John Deere Z445 mower, this book includes sections on deck belt diagrams, replacement procedures, and routine care. It guides users through seasonal maintenance tasks to prevent wear and tear. The handbook aims to maximize mower lifespan and reliability.

5. *The Mechanics of John Deere Riding Mowers: Z445 Belt Systems Explained*

Delve into the mechanical workings of John Deere riding mowers with a focus on the belt systems in the Z445. This book breaks down complex mechanical components into understandable parts, illustrated with detailed diagrams. It is an excellent resource for those interested in mower mechanics and repair.

6. *DIY Guide to John Deere Z445 Deck Belt Replacement*

Designed for the hands-on homeowner, this DIY guide walks readers through the process of replacing the deck belt on the John Deere Z445. It features clear instructions, safety tips, and troubleshooting advice to avoid common mistakes. The guide encourages confidence in mower maintenance projects.

7. *John Deere Z445 Parts and Diagrams Reference Manual*

This reference manual provides comprehensive parts lists and diagrams for the John Deere Z445 mower, with a special section devoted to the deck belt assembly. It is a useful tool for identifying parts and understanding their placement within the mower. Ideal for ordering replacements and conducting repairs.

8. *Efficient Lawn Care with John Deere Z445: Maintenance and Repairs*

Covering all aspects of lawn care using the John Deere Z445, this book emphasizes maintenance and repair of key components like the deck belt. It offers practical advice for keeping the mower in top condition and achieving the best mowing results. The book is suitable for both novices and seasoned users.

9. *Troubleshooting John Deere Z445 Deck Belt Issues*

This troubleshooting guide focuses exclusively on problems related to the deck belt in the John Deere Z445 mower. It helps readers diagnose symptoms, understand causes, and apply effective solutions. With easy-to-follow steps and illustrative diagrams, this book is an essential companion for mower owners.

[John Deere Z445 Deck Belt Diagram](#)

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John Deere Z445 Deck Belt Diagram: A Comprehensive Guide

Ebook Title: Decoding the John Deere Z445: A Guide to Deck Belt Maintenance and Repair

Ebook Outline:

Introduction: Understanding the Importance of the Deck Belt System

Chapter 1: Identifying Your Z445 Deck Belt Diagram: Locating the Correct Diagram and Understanding its Components

Chapter 2: Deciphering the Diagram: Blade Engagement, Belt Routing, and Tensioner Systems
Detailed explanation of the diagram's elements.

Chapter 3: Common Deck Belt Problems and Troubleshooting: Identifying Issues, diagnosing causes, and suggesting solutions.

Chapter 4: Replacing the Deck Belt: A Step-by-Step Guide: A practical guide with illustrations.

Chapter 5: Maintaining Your Deck Belt System: Preventive maintenance for longevity.

Conclusion: Keeping your Z445 performing at its best.

John Deere Z445 Deck Belt Diagram: A Comprehensive Guide

Understanding your John Deere Z445 deck belt diagram is crucial for maintaining the efficiency and longevity of your zero-turn mower. This guide will walk you through the intricacies of this diagram, enabling you to troubleshoot problems, perform replacements, and ultimately keep your mower in top condition. Ignoring deck belt issues can lead to decreased cutting performance, uneven cuts, premature wear, and even costly repairs down the line. Mastering the knowledge contained within this diagram translates directly into cost savings and extended mower lifespan.

Chapter 1: Identifying Your Z445 Deck Belt Diagram

Before diving into the specifics of the diagram itself, it's essential to locate the correct one. Your John Deere Z445 deck belt diagram might be found in several places:

Your Owner's Manual: The most obvious place to start is your owner's manual. This comprehensive guide should contain a detailed diagram of your mower's deck belt system. If you've misplaced your manual, John Deere's website offers downloadable PDFs for various models.

John Deere's Website: The official John Deere website provides extensive resources, including parts diagrams and manuals. Searching for "John Deere Z445 parts diagram" or "John Deere Z445 deck belt diagram" will often yield the necessary information.

Online Parts Dealers: Many online retailers specializing in John Deere parts offer searchable parts

diagrams. Entering your mower's model number will typically display an interactive diagram showing all the components, including the belts.

Your Local John Deere Dealer: As a last resort, your local John Deere dealer can provide a printed copy of the diagram or access it electronically.

Once located, familiarize yourself with the diagram's components. Typical elements include:

Deck Belt(s): Identify the specific belt(s) used in your model. Z445 models may utilize multiple belts for different functions (e.g., blade engagement, spindle drive).

Pulleys: These are the wheels that the belt wraps around, transferring power from the engine to the blades. Note their locations and sizes.

Idlers and Tensioners: These components adjust belt tension and keep the belt properly aligned. Understanding their function is key to proper belt adjustment.

Spindles: The spindles are the rotating shafts that drive the mower blades. The diagram will show how the belts connect to the spindles.

Blade Engagement Lever/Switch: This mechanism controls whether the blades are engaged or disengaged. The diagram clarifies how the belt system interacts with this component.

Chapter 2: Deciphering the Diagram: Blade Engagement, Belt Routing, and Tensioner Systems

The diagram isn't just a picture; it's a roadmap to understanding how your mower's deck belt system functions. Let's break down the key aspects:

Belt Routing: The diagram clearly shows the precise path the belt(s) follow. Incorrect routing is a frequent cause of belt slippage, premature wear, and even belt breakage. Pay close attention to the order in which the belt goes around each pulley and idler.

Blade Engagement: The diagram illustrates how the belt system interacts with the blade engagement mechanism. This usually involves a pulley or idler that moves to engage or disengage the blades, changing the belt's path.

Tensioner System: The diagram will show the location and function of the tensioner. Proper tension is crucial for optimal belt performance and prevents slippage. Too much tension can lead to premature wear, while too little can cause slippage and poor cutting.

Identifying Belt Numbers and Specifications: The diagram often provides part numbers for each belt, simplifying ordering replacements. This also indicates the belt's dimensions and specifications, ensuring you order the correct replacement.

Chapter 3: Common Deck Belt Problems and Troubleshooting

Understanding common problems and their causes is essential for effective troubleshooting. Here are some frequent issues:

Belt Slippage: This often indicates insufficient belt tension, a worn belt, or a damaged pulley. Check the tensioner and inspect the belt and pulleys for wear or damage.

Belt Breakage: This usually points to excessive tension, a worn or damaged belt, or a foreign object interfering with the belt's path. Examine the belt's path carefully for any obstructions.

Uneven Cutting: This might be due to a worn or damaged belt, a misaligned blade, or an issue with the spindle. Check the belt condition and alignment, and inspect the blades and spindles.

No Blade Engagement: Problems with the blade engagement mechanism, a broken belt, or a damaged pulley can cause this. Check the belt and the engagement mechanism for any issues.

Chapter 4: Replacing the Deck Belt: A Step-by-Step Guide

Replacing a deck belt is often a straightforward process, but following the steps carefully is crucial to avoid mistakes. This section should include detailed, step-by-step instructions with images, focusing on safety and proper technique. The steps would generally involve:

1. Disconnecting the spark plug: Essential for safety to prevent accidental starting.
2. Disengaging the blades: Ensure the blades are completely disengaged before starting any work.
3. Accessing the belt: This may require removing various components, depending on your model.
4. Removing the old belt: Carefully remove the old belt, noting its routing.
5. Installing the new belt: Follow the belt routing precisely as shown in the diagram.
6. Adjusting the tension: Adjust the tensioner to achieve the correct belt tension.
7. Reassembling the components: Reassemble all components, ensuring everything is properly secured.
8. Testing the mower: Start the mower and check the blade engagement and cutting performance.

Chapter 5: Maintaining Your Deck Belt System

Preventive maintenance extends the life of your deck belt system and prevents costly repairs. This includes:

Regular Inspections: Regularly inspect the belts for wear, cracks, or damage. Replace worn or damaged belts promptly.

Cleaning: Keep the deck and belt system clean and free of debris, which can cause damage or wear.

Proper Tension: Ensure the belt tension is correct according to your owner's manual.

Lubrication: Lubricate moving parts as recommended in your owner's manual.

Conclusion

Understanding your John Deere Z445 deck belt diagram is a cornerstone of effective mower

maintenance. By following the guidance in this ebook, you can troubleshoot problems, perform repairs, and ensure your mower operates at peak efficiency for years to come. Proactive maintenance and the ability to decipher the belt diagram are key to keeping your Z445 in top condition.

FAQs:

1. How often should I replace my John Deere Z445 deck belt? This depends on usage, but generally, every 100-200 hours of operation or annually.
2. What type of belt does my Z445 use? The specific belt type will be indicated on the diagram and in your owner's manual.
3. My blades won't engage. What could be the problem? Check the belt, the engagement mechanism, and the pulleys for damage or misalignment.
4. My deck belt keeps slipping. What should I do? Check the belt tension, inspect the belt and pulleys for wear, and ensure the belt is routed correctly.
5. Where can I find a replacement belt for my Z445? Your local John Deere dealer, online parts retailers, or the John Deere website.
6. How do I adjust the belt tension on my Z445? Refer to your owner's manual for specific instructions on adjusting the belt tensioner.
7. Can I use a different type of belt than the one specified? No, using an incorrect belt can cause damage and lead to safety hazards.
8. Is it difficult to replace the deck belt myself? The difficulty varies depending on mechanical aptitude, but it's generally a manageable task for someone with basic mechanical skills.
9. What safety precautions should I take when working on the deck belt? Always disconnect the spark plug before performing any maintenance.

Related Articles:

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2. John Deere Z445 Blade Sharpening Techniques: How to sharpen your mower blades for optimal cutting performance.
3. Troubleshooting John Deere Z445 Engine Problems: A guide to diagnosing and fixing common engine issues.
4. John Deere Z445 Deck Adjustment Guide: How to properly adjust your mower deck for optimal cutting height.
5. Understanding John Deere Z445 Hydraulic System: A guide to the hydraulic components and their maintenance.
6. John Deere Z445 Parts Diagram: A Complete Guide: A more detailed overview of all the parts diagrams for the Z445.
7. John Deere Z445 Repair Manual: Essential Guide: A guide to common repair procedures.
8. John Deere Z445 Drive Belt Replacement: Step-by-step guide focused specifically on the drive belt.
9. Safety Tips for Operating a John Deere Z445: A guide to safe operation and maintenance practices.

Siciliano, 2019-06-27 Aerial robotic manipulation integrates concepts and technologies coming from unmanned aerial systems and robotics manipulation. It includes not only kinematic, dynamics, aerodynamics and control but also perception, planning, design aspects, mechatronics and cooperation between several aerial robotics manipulators. All these topics are considered in this book in which the main research and development approaches in aerial robotic manipulation are presented, including the description of relevant systems. In addition of the research aspects, the book also includes the deployment of real systems both indoors and outdoors, which is a relevant characteristic of the book because most results of aerial robotic manipulation have been validated only indoor using motion tracking systems. Moreover, the book presents two relevant applications: structure assembly and inspection and maintenance, which has started to be applied in the industry. The Chapters of the book will present results of two main European Robotics Projects in aerial robotics manipulation: FP7 ARCAS and H2020 AEROARMS. FP7 ARCAS defined the basic concepts on aerial robotic manipulation, including cooperative manipulation. The H2020 AEROARMS on aerial robot with multiple arms and advanced manipulation capabilities for inspection and maintenance has two general objectives: (1) development of advanced aerial robotic manipulation methods and technologies, including manipulation with dual arms and multi-directional thrusters aerial platforms; and (2) application to the inspection and maintenance.

john deere z445 deck belt diagram: Irishness and Womanhood in Nineteenth-century British Writing Thomas J. Tracy, 2009 Using Lady Morgan's *The Wild Irish Girl* as his point of departure, Thomas J. Tracy argues that nineteenth-century debates over what constitutes British national identity often revolved around representations of Irishness, especially Irish womanhood. He maps the genealogy of this development in fiction, political discourse, and the popular press, from Edgeworth's *Castle Rackrent* through Trollope's Irish novels, focusing on the pivotal period from 1806 through the 1870s.

john deere z445 deck belt diagram: Ruled Notebook A4 Katie Kate, 2018-10-03 Book Description This is a ruled notebook for writing notes, jotting down any thought in your mind. The size of this notebook is 8.27 x 11.69, A4. It suits those who are looking for a notebook with plenty of space to write in. This lined notebook comes with smart cover design. With smart design notebook, you can use it anywhere you prefer, your workplace, your home, or school. The cover is matte laminated softcover, which in general looks more professional and elegant. The paper weight is 60 lb, most popular quality office copy paper, so it can prevent ink leakage for a certain level. There are 108 ruled pages / 54 paper sheets in this notebook. There is also a design on the header every page - this design is to fill in date / days / and subject (if you like to fill in). The header page design is a great part to makes each page look more professional (even if you leave them blank.) Also, every page in this ruled notebook also comes with bottom page number with little art style. The page number is created for you to organize your ideas in the book more easily. Summarized Specifications Design: professional look with smart design Dimension: 8.27 x 11.69 inches, A4 Notebook Type: perfect binding, soft cover with matte-lamination style Layout: no bleed, blank lined notebook, every page comes with filling field for date / day / subject on the header and with stylish page numbered on the footer Number of Pages: 108 pages / 54 sheets Paper Weight: 60 lb, most common quality office copy paper Made-In: USA

john deere z445 deck belt diagram: Foundational Pasts Alon Confino, 2011-09-26 Alon Confino seeks to rethink dominant interpretations of the Holocaust by examining it as a problem in cultural history. As the main research interests of Holocaust scholars are frequently covered terrain - the anti-Semitic ideological campaign, the machinery of killing, the brutal massacres during the war - Confino's research goes in a new direction. He analyzes the culture and sensibilities that made it possible for the Nazis and other Germans to imagine the making of a world without Jews. Confino seeks these insights from the ways historians interpreted another short, violent and foundational event in modern European history - the French Revolution. The comparison of the ways we understand the Holocaust with scholars' interpretations of the French Revolution allows Confino to question some of the basic assumptions of present-day historians concerning historical narration,

explanation and understanding.

john deere z445 deck belt diagram: *Starter, Engine, Electrical* Defense Logistics Services Center (U.S.), 1970

john deere z445 deck belt diagram: Water Yeqiao Wang,

john deere z445 deck belt diagram: *American Farm Tractors in The 1960s* Chester Peterson, Jr., Rod Beemer, 2004 Spin up the turbo, lock it into all-wheel drive, and shift into high gear to take a high-horsepower tour of the tractors of the 1960s! *American Farm Tractors in the 1960s* discusses and explores the history of John Deere and other prominent manufacturers such as IH, Farmall, J.I. Case, Allis-Chalmers, Massey-Ferguson, Ford, and White farm equipment, along with the people who produced them. Minor marques like Caterpillar, Stieger, and Versatile are also discussed, along with obscure marques and orphans. About the Author The author/photographer team of Rod Beemer and Chester Petersen Jr. have collaborated on several books including *Inside John Deere*, *Ford N-Series Tractors*, and *John Deere New Generation Tractors*. Beemer is a writer, researcher, and tractor enthusiast. Petersen is a writer and photographer whose work appears regularly in *Successful Farming* and *The Farm Journal*. Both men live in rural Kansas.

john deere z445 deck belt diagram: *Original John Deere Letter Series Tractors, 1923-1954* Brian Rukes Andy Kraushaar, The 1923 Model D represented a watershed for Deere & Company inasmuch as it was the implement-maker's first foray into tractor production after purchasing the Waterloo Gasoline Traction Engine Company. Ideal for those seeking authentic restorations, this marvelous color guide examines all of Deere's post-merger Letter Series tractors through the 1954 Model R. Each chapter features exhaustive data, color photography depicting handsomely restored tractors in evocative settings and up-close detail shots. Covers industrial tractors and crawlers, as well as agricultural models.

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