

harley front fork diagram

harley front fork diagram is an essential tool for understanding the intricate components and mechanics of a Harley-Davidson motorcycle's front suspension system. The front fork plays a critical role in absorbing shocks, maintaining stability, and ensuring smooth handling on various road surfaces. This article provides a detailed overview of the Harley front fork diagram, explaining its individual parts, functionality, and maintenance tips. Whether you are a mechanic, motorcycle enthusiast, or a Harley owner aiming to enhance your bike's performance, comprehending the front fork's structure is crucial. We will explore the anatomy of the fork, the working principles, common issues, and repair guidelines. By the end, readers will have a comprehensive grasp of how the front fork contributes to ride quality and safety.

- Understanding the Harley Front Fork
- Components of the Harley Front Fork Diagram
- Functionality and Working Mechanism
- Common Issues and Troubleshooting
- Maintenance and Repair Guidelines

Understanding the Harley Front Fork

The Harley front fork is a pivotal part of the motorcycle's front suspension system, connecting the front wheel to the frame and allowing controlled movement for shock absorption. It is designed to handle the forces encountered while riding, providing stability, comfort, and precise steering control. The front fork must withstand impacts from uneven road surfaces, braking forces, and cornering stresses. The detailed Harley front fork diagram illustrates how the various parts work together to achieve these functions. Understanding this system is vital for diagnosing issues and performing repairs or upgrades effectively.

Purpose of the Front Fork

The primary purpose of the front fork is to act as a suspension element that absorbs shocks from the road, thereby reducing vibrations transmitted to the rider. It also maintains the alignment of the front wheel, ensuring smooth steering and handling. In Harley motorcycles, the front fork contributes significantly to the overall riding experience by balancing comfort and control.

Types of Harley Front Forks

Harley-Davidson motorcycles employ different types of front forks depending on the model and year. The most common types include telescopic forks, inverted forks, and springer forks. Each type has

unique characteristics and configurations, which are clearly depicted in various Harley front fork diagrams.

- **Telescopic Forks:** The most prevalent type, consisting of inner and outer tubes with damping components inside.
- **Inverted Forks:** Designed for performance, with the thicker tube attached to the triple tree for enhanced rigidity.
- **Springer Forks:** A classic Harley design featuring external springs and linkages for suspension.

Components of the Harley Front Fork Diagram

The Harley front fork diagram identifies each component that constitutes the front suspension assembly. Understanding these parts individually helps in recognizing their roles and how they contribute to the fork's overall function. The components can be broadly categorized into structural parts, damping elements, and sealing mechanisms.

Main Structural Parts

The structural elements provide the physical framework and support for the front wheel and suspension action. Key parts include:

- **Fork Tubes (Outer and Inner Tubes):** These telescoping tubes slide within each other to enable suspension travel.
- **Triple Tree (Triple Clamp):** Connects the fork tubes to the frame and handlebars, providing steering control.
- **Axle Mounts:** Points where the front axle and wheel assembly are secured.
- **Fork Slider:** The lower part of the fork that moves with the suspension.

Damping and Suspension Components

The damping system controls the compression and rebound of the fork to smooth out bumps and maintain tire contact with the road. The Harley front fork diagram highlights these elements:

- **Fork Springs:** Provide the primary suspension force by compressing under load.

- **Damping Rods or Valves:** Regulate oil flow inside the fork to control suspension speed.
- **Fork Oil:** Hydraulic fluid that absorbs energy and facilitates smooth damping.

Sealing and Protection Parts

To ensure longevity and performance, the front fork includes seals and dust covers to protect internal components from dirt and debris:

- **Fork Seals:** Prevent oil leakage and keep contaminants out.
- **Dust Covers:** Shield the fork tubes from dirt, extending seal life.
- **Bushings:** Reduce friction between sliding tubes and maintain alignment.

Functionality and Working Mechanism

The Harley front fork operates by allowing vertical movement of the front wheel relative to the frame while controlling the rate of compression and rebound. This mechanism ensures that road irregularities are absorbed, maintaining rider comfort and motorcycle stability. The front fork diagram reveals the interplay of springs, oil, and damping components to achieve this effect.

Suspension Travel and Damping

When the front wheel encounters a bump, the fork tubes compress, and the springs absorb the impact energy. The oil inside the fork passes through valves that control its flow, providing damping resistance to prevent rapid compression or rebound. This balance between spring force and damping ensures the suspension is neither too stiff nor too soft.

Steering and Stability

The front fork also plays a crucial role in steering by holding the front wheel in alignment and transmitting handlebar inputs to the wheel. The triple tree clamps the fork tubes securely, allowing precise steering control. The design and condition of the fork components directly affect motorcycle handling and responsiveness.

Common Issues and Troubleshooting

Harley-Davidson front forks can develop several common problems over time due to wear, damage, or lack of maintenance. The Harley front fork diagram helps identify problem areas and guides

effective troubleshooting.

Fork Seal Leakage

One of the most frequent issues is fork oil leakage caused by worn or damaged fork seals. Signs include oil dripping on the fork tubes or front wheel, reduced damping performance, and compromised handling. The diagram points to seal locations for inspection and replacement.

Fork Tube Damage

Scratches, dents, or bends in the fork tubes can impair smooth fork movement and lead to seal failure. Visual inspection guided by the front fork diagram helps identify damaged tubes that require repair or replacement.

Reduced Suspension Performance

Loss of damping or spring fatigue can cause the front suspension to bottom out or feel harsh. The internal components shown in the diagram, such as springs and damping valves, should be checked and serviced accordingly.

Maintenance and Repair Guidelines

Regular maintenance of the Harley front fork is essential to ensure optimal performance and safety. The front fork diagram serves as a reference for disassembly, inspection, and reassembly procedures.

Routine Inspection

Periodic checks should focus on fork seal condition, oil level and quality, fork tube integrity, and suspension responsiveness. Early detection of wear or damage prevents more serious problems.

Fork Oil Replacement

Changing fork oil at recommended intervals keeps the damping system functioning properly. The Harley front fork diagram indicates the internal oil chambers and components involved in this process.

Seal and Bushing Replacement

Replacing worn seals and bushings is critical to prevent leaks and maintain smooth fork action. The diagram helps locate these parts and understand their installation requirements.

Professional Servicing

Complex repairs or upgrades, such as spring replacement or fork tube straightening, are best performed by experienced technicians using the Harley front fork diagram as a guide to ensure accuracy and safety.

1. Inspect fork tubes and seals regularly for damage or leaks.
2. Replace fork oil according to manufacturer specifications.
3. Use the Harley front fork diagram to correctly identify and replace worn components.
4. Maintain clean conditions to prevent contamination of the fork internals.
5. Consult professional service for major repairs or modifications.

Frequently Asked Questions

What are the main components shown in a Harley front fork diagram?

A Harley front fork diagram typically shows components such as the fork tubes, fork sliders, springs, damping rods, seals, bushings, axle clamps, and the triple tree clamps.

How can a Harley front fork diagram help with maintenance?

A Harley front fork diagram helps identify each part of the fork assembly, making it easier to disassemble, inspect, repair, or replace components during maintenance.

Where can I find a detailed Harley front fork diagram for my model?

Detailed Harley front fork diagrams can be found in the official Harley-Davidson service manuals, motorcycle repair guides, or reputable online forums and websites dedicated to Harley motorcycles.

What is the purpose of the fork springs in the Harley front fork diagram?

Fork springs in the Harley front fork absorb shocks from the road, providing suspension and improving ride comfort and handling.

How do I use a Harley front fork diagram to troubleshoot fork leaks?

By referencing the diagram, you can locate seals and bushings prone to wear. Identifying these parts helps in inspecting and replacing damaged seals to fix fork oil leaks.

Can a Harley front fork diagram assist in upgrading suspension components?

Yes, the diagram shows the layout and specifications of the fork components, aiding in selecting compatible aftermarket parts and ensuring correct installation for suspension upgrades.

Additional Resources

1. *Harley-Davidson Front Fork Systems: A Comprehensive Guide*

This book offers an in-depth exploration of Harley-Davidson front fork designs, including detailed diagrams and mechanical explanations. It covers the evolution of front forks from classic models to modern bikes, emphasizing maintenance and customization. Perfect for enthusiasts and mechanics aiming to understand the intricacies of Harley front suspension systems.

2. *Mastering Harley Front Fork Maintenance and Repair*

Focused on practical repair and upkeep, this guide provides step-by-step instructions accompanied by clear diagrams of Harley front forks. It includes troubleshooting tips, common issues, and solutions specific to various Harley models. Ideal for DIYers and professional mechanics wanting to keep their front forks in optimal condition.

3. *The Harley Front Fork Handbook: Diagrams and Technical Insights*

This handbook blends technical details with visual aids, featuring exploded diagrams of Harley front fork assemblies. It explains the function of each component and how they interact within the suspension system. A valuable resource for those seeking to deepen their mechanical knowledge of Harley front forks.

4. *Customizing Harley Front Forks: Design, Diagrams, and Upgrades*

Explore the world of Harley front fork customization with this comprehensive guide that includes detailed diagrams and upgrade options. The book discusses performance improvements, aesthetic modifications, and compatibility considerations. Enthusiasts will find inspiration and practical advice for personalizing their bike's front suspension.

5. *Harley Front Forks: History, Engineering, and Diagrams*

Delving into the historical development of Harley front forks, this book combines engineering principles with illustrative diagrams. It traces the advancements in fork technology and their impact on ride quality and safety. A great read for those interested in both the technical and historical aspects of Harley motorcycles.

6. *Suspension Systems of Harley-Davidson: Focus on Front Forks*

This text covers the broader topic of Harley suspension systems with a special emphasis on front fork mechanics. Detailed diagrams help explain the operation and design differences among various Harley models. It's an essential reference for understanding how front forks contribute to overall

suspension performance.

7. Harley Front Fork Rebuild Manual: Diagrams and Procedures

Designed as a hands-on manual, this book guides readers through the complete process of rebuilding Harley front forks. It features precise diagrams and tool lists to ensure accuracy and safety during the rebuild. Mechanics and hobbyists will appreciate the thorough instructions and troubleshooting advice.

8. Understanding Harley Front Fork Geometry and Dynamics

This technical book focuses on the geometry and dynamic behavior of Harley front forks, supported by detailed diagrams and mathematical explanations. It explains how fork design affects handling, stability, and rider comfort. Suitable for engineers and riders wanting a deeper understanding of front fork performance.

9. Harley-Davidson Parts Illustrated: Front Fork Edition

A specialized parts catalog that presents exploded diagrams and part numbers for Harley front forks across multiple models. This edition helps owners identify and order the correct components for repairs or upgrades. An indispensable tool for restorers, dealers, and parts suppliers working with Harley front suspension systems.

Harley Front Fork Diagram

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Harley Front Fork Diagram: A Comprehensive Guide

Ebook Title: Decoding the Harley-Davidson Front Fork: A Mechanic's and Enthusiast's Guide

Ebook Outline:

Introduction: The Importance of Understanding Your Harley's Front Fork.

Chapter 1: Anatomy of a Harley-Davidson Front Fork: Identifying Key Components.

Chapter 2: Different Types of Harley Front Forks Throughout History.

Chapter 3: Common Front Fork Problems and Troubleshooting.

Chapter 4: Maintenance and Repair of Harley-Davidson Front Forks.

Chapter 5: Upgrading and Modifying Your Harley's Front Fork.

Chapter 6: Safety Considerations and Best Practices.

Chapter 7: Resources and Further Reading.

Conclusion: Maintaining Optimal Front Fork Performance for a Smooth Ride.

Harley Front Fork Diagram: A Comprehensive Guide

Understanding your Harley-Davidson motorcycle's front fork is crucial for both safety and performance. A well-maintained and properly functioning front fork ensures a smooth, controlled ride, enhances handling, and contributes significantly to the overall riding experience. This comprehensive guide delves into the intricacies of Harley front forks, providing a detailed understanding for both seasoned mechanics and enthusiastic riders.

Chapter 1: Anatomy of a Harley-Davidson Front Fork: Identifying Key Components

The Harley-Davidson front fork, while seemingly simple, comprises several vital components working in concert. A thorough understanding of these parts is essential for effective maintenance and repair. Key components include:

Fork Tubes: These are the outer cylinders that house the inner workings of the fork. They are typically chromed for both aesthetics and corrosion resistance. Inspecting for scratches, dents, or pitting is crucial during maintenance.

Fork Sliders (Inner Tubes): These slide within the fork tubes, providing the dampening and suspension action. They are often sealed to prevent the ingress of dirt and debris. Seals wear out over time and require regular inspection and replacement.

Fork Springs: These coiled springs provide the initial resistance to compression, absorbing impacts from bumps and irregularities in the road surface. Weak or broken springs drastically impact handling and ride quality.

Fork Oil: This viscous fluid, housed within the fork tubes, provides damping. It works in conjunction with the fork seals and bushings to control the rebound and compression of the fork. Improper oil level or viscosity affects ride comfort and handling.

Dust Seals: These seals prevent dust and dirt from entering the fork tubes and contaminating the fork oil. Damaged seals can lead to oil leaks and compromised fork performance.

Fork Bushings: These are located within the fork tubes and provide a smooth sliding surface for the sliders. Wear on bushings can cause stiction, a rough or binding feeling in the forks.

Triple Trees (Fork Clamps): These clamps secure the fork tubes to the frame of the motorcycle. They are crucial for proper alignment and steering geometry. Damage or misalignment can significantly affect handling.

Axle: This secures the front wheel to the fork tubes. Proper tightening is vital for safe riding. Loose axles can lead to wheel wobble and catastrophic failure.

Wheel Bearings: These bearings allow the front wheel to spin freely within the axle. Worn or damaged wheel bearings create drag and can affect handling.

Chapter 2: Different Types of Harley Front Forks Throughout History

Harley-Davidson has employed various front fork designs throughout its history, each with its strengths and weaknesses. Understanding these variations is essential for identifying parts and troubleshooting problems specific to a particular model year. Notable examples include:

Telescopic Forks: This is the most common design used on Harley-Davidsons, featuring inner and outer tubes sliding relative to each other. Variations exist in damping systems and spring designs (e.g., cartridge emulators, adjustable damping).

Early Springer Forks: These distinctive forks, characterized by their prominent spring design, were used on earlier Harley models. They are known for their distinctive look and feel, but maintenance can be more complex.

Modern Cartridge Forks: These forks incorporate a sealed cartridge system within the fork tubes, often providing more refined and adjustable damping characteristics than simpler telescopic forks.

Chapter 3: Common Front Fork Problems and Troubleshooting

Several issues can arise with Harley-Davidson front forks, affecting ride quality and safety. Knowing how to identify and troubleshoot these problems is crucial:

Leaking Fork Seals: This is a common problem, often indicated by oil stains on the fork tubes. Replacement seals are necessary.

Worn Fork Bushings: This leads to stiction and a rough feeling in the forks. Replacement bushings are the solution.

Damaged Fork Springs: Sagging or broken springs affect handling and ride comfort. Replacing the springs is essential.

Bent Fork Tubes: This can result from crashes or impacts. Bent tubes require straightening or replacement.

Loose Triple Trees: This can lead to unstable handling. Proper tightening is crucial.

Chapter 4: Maintenance and Repair of Harley-Davidson Front Forks

Regular maintenance is essential to prevent major problems and ensure optimal front fork performance. Key maintenance tasks include:

Regular Inspection: Visually inspect the forks for leaks, damage, and signs of wear.

Fork Oil Change: Change the fork oil at regular intervals (consult your owner's manual). This is crucial for maintaining proper damping.

Seal Replacement: Replace worn or damaged seals promptly to prevent oil leaks.

Bushing Replacement: Replace worn bushings to eliminate stiction.

Spring Inspection: Inspect the springs for damage or sagging.

Chapter 5: Upgrading and Modifying Your Harley's Front Fork

Many aftermarket options exist for upgrading or modifying Harley-Davidson front forks to enhance performance and aesthetics. These include:

Aftermarket Springs: These provide different spring rates, tailored to rider weight and riding style.

Cartridge Emulators: These add adjustable damping to standard telescopic forks, improving handling.

Progressive Suspension: This system offers a variable damping rate, providing a smoother ride over bumps and better control during cornering.

Custom Triple Trees: These can alter rake and trail, affecting handling characteristics.

Chapter 6: Safety Considerations and Best Practices

Safety should always be the top priority when working on your motorcycle's front fork. Important safety considerations include:

Use proper tools: Improper tools can damage components and cause injury.

Wear safety glasses and gloves: Protect yourself from potential hazards.

Consult your owner's manual: Follow the manufacturer's instructions carefully.

Work in a well-lit and clean area: This minimizes the risk of accidents and contamination.

Never compromise on safety: If you're unsure about any procedure, consult a qualified mechanic.

Chapter 7: Resources and Further Reading

Numerous resources can provide further information on Harley-Davidson front forks. These include:

Harley-Davidson Service Manuals: These manuals provide detailed instructions for maintenance and repair.

Online Forums and Communities: Connect with other Harley owners and enthusiasts for advice and troubleshooting assistance.

Specialized Motorcycle Repair Shops: Consult experienced mechanics for complex repairs or upgrades.

Conclusion: Maintaining Optimal Front Fork Performance for a Smooth Ride

A properly functioning front fork is essential for a safe and enjoyable Harley-Davidson riding experience. By understanding the anatomy, troubleshooting common problems, and performing regular maintenance, you can ensure optimal performance and prolong the life of your motorcycle's front fork. This guide provides the foundational knowledge to maintain and enhance your ride, contributing to many years of safe and pleasurable journeys.

FAQs

1. How often should I change my Harley's fork oil? This depends on riding conditions and usage, but generally every 10,000-15,000 miles is recommended. Consult your owner's manual for specific recommendations.

2. What are the signs of worn fork seals? Oil leaks on the fork tubes, and a noticeable reduction in damping are key indicators.

3. Can I repair a bent fork tube myself? Minor bends might be straightened by a professional, but severely damaged tubes usually require replacement.
4. What is the best way to clean my fork tubes? Use a soft cloth and mild detergent. Avoid harsh chemicals that can damage the chrome finish.
5. How do I determine the correct fork oil viscosity for my Harley? Consult your owner's manual for the recommended viscosity.
6. What are the benefits of upgrading to aftermarket fork springs? They allow for customization based on rider weight and preference, enhancing ride quality and handling.
7. Can I install cartridge emulators myself? While possible for experienced mechanics, it's best to consult a professional for this more complex procedure.
8. How do I check the condition of my fork bushings? You can feel for stiction or binding by carefully moving the forks up and down.
9. What are the signs of worn wheel bearings? These include rough turning, play (wobble) in the front wheel, and unusual noises.

Related Articles:

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2. Troubleshooting Harley-Davidson Front Wheel Wobble: Focuses on diagnosing and fixing common causes of front wheel instability.
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7. DIY Harley-Davidson Fork Service: A comprehensive guide to servicing your Harley-Davidson forks at home.
8. Comparing Different Harley-Davidson Front Fork Designs: A comparative analysis of various front fork designs used throughout Harley history.

9. Safety Precautions When Working on Harley-Davidson Front Forks: Highlights crucial safety measures to ensure a safe and successful repair or maintenance process.

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harley front fork diagram: TM 9-879 Motorcycle, Solo (Harley Davidson Model WLA) United States. War Department, 2018-09-30 TM 9-879 Motorcycle, Solo (Harley Davidson Model WLA) 1943-10-18 In addition to a description of the Harley-Davidson motorcycle, this manual contains technical information required for the identification, use, and care of the materiel. The manual is divided into two parts, Part One, section I through section VI, gives vehicle operating instructions. Part Two, section VII through section XXV, gives vehicle maintenance instructions to using arm personnel charged with the responsibility of doing maintenance work within their jurisdiction.

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useful design rules and applied mechanical design theories to optimize the shape of motorbike suspension. Overall structural considerations are explored alongside specific aspects including how bolted and adhesively bonded joints design can be applied to these components. R&D designers in the motorcycle industry who would like to improve their knowledge about the structural design of motorbike suspension will find *Motorbike Suspension* a concise and coherent guide to this specific feature. Whereas, undergraduates and graduates in industrial engineering matters may use this as a case study for an interesting application of the theories learned from machine design courses.

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harley front fork diagram: Creating Mr. Kortan Urban Monk, 2020-03-22 More than a memoir of a custom cafe racer build this book is a tribute to a teacher who inspired young people to be creative with their minds and capable with their hands. Growing up in Fargo, North Dakota in the 1970s and 80s, The Urban Monk had the opportunity to develop a love for machines, metal working and motorcycles. This book provides a glimpse into what life was like for the author and his young friends in Fargo during that time. It is also a poignant defense of industrial arts education in public schools. After an over three year effort building a custom cafe racer in his spare time and documenting the entire process in videos shared with the world on his YouTube channel Urban Monk TV, the author tells the story of how this project became more than a custom motorcycle build - it became a tribute to his middle school Metal Shop teacher who inspired him to go on to a life time of peaceful meditation in his garage with a wrench in his hand. Anyone interested in motorcycles, mechanics, do-it-yourself projects or a historical retrospective of life in 70s-80s Fargo will enjoy this pleasant read.

harley front fork diagram: Freakn' Out Eve Langlais, Leave me the hell alone. Is that so freakn' hard to grasp? Yeah, Derrick is angry, and bitter, but with good reason. His army buddies should have left him to die instead of dragging him out of the rebel camp—and he meant drag. Shrapnel to his back ensured his legs are useless hunks of meat. Everything below his waist is useless. As if that wasn't bad enough, fate just has to kick a wolf when he is down and send him the curvy and luscious Janine. According to his inner beast, she's his mate. Not happening. There will be no claiming because Derrick isn't about to saddle anyone with half a man. Problem is, Janine, with her fiery red hair and tempting curves, won't leave him the hell alone. She thinks she can fix him. And a part of him, the part that refuses to give up hope, is tempted to let her try. Genre: paranormal military romance, wounded hero, second chances, anti-hero, werewolf shapeshifter

harley front fork diagram: Classic British Motorcycles Colin Jackson, 2017-01-24

harley front fork diagram: The Glossary of Prosthodontic Terms , 1994

harley front fork diagram: The Encyclopedia of the Motorcycle Hugo Wilson, 1995 The *Motorcycle Encyclopaedia* is a complete and comprehensive reference work. The book is designed in two major sections. The first is a photo-gallery of over 400 classic motorbikes, alphabetically arranged by manufacturers, with all their significant models covered in detail. The second section lists every maker from the inception of motorcycling to the present day, and includes rare photographs and design blueprints. Each manufacturer is profiled, from ABC to Sundapp through giants of the industry like Honda and extinct but fondly remembered producers like Vincent and Velocette.

harley front fork diagram: Functional Somatic Symptoms in Children and Adolescents Kasia Kozłowska, Stephen Scher, Helene Helgeland, 2020-09-30 This open access book sets out the stress-system model for functional somatic symptoms in children and adolescents. The book begins by exploring the initial encounter between the paediatrician, child, and family, moves through the assessment process, including the formulation and the treatment contract, and then describes the various forms of treatment that are designed to settle the child's dysregulated stress system. This approach both provides a new understanding of how such symptoms emerge - typically, through a history of recurrent or chronic stress, either physical or psychological - and points the way to effective assessment, management, and treatment that put the child (and family) back on the road to

health and well-being.

harley front fork diagram: Cycle World Magazine , 1980-01

harley front fork diagram: Tough Mothers Jason Porath, 2018-04-03 The author of *Rejected Princesses* returns with an inspiring, fully illustrated guide that brings together the fiercest mothers in history—real life matriarchs who gave everything to protect all they loved. Mothers possess the maternal instinct—an innate fierceness that drives them to nurture, safeguard, fight, and sacrifice for the most important things that matter to them. For some mothers, it's their children. For others, it's artistic expression, invention, social cause, or even a nation that they helped to birth. In *Tough Mothers*, Jason Porath brings his wisdom and wit to bear on fifty fascinating matriarchs. In concise, deeply researched vignettes, accompanied by charming illustrations, Porath illuminates these fearsome women, explores their lives, and pays tribute to their accomplishments. Here are famous women as well as lesser known figures from around the globe who have left their indelible mark as they changed the course of history, including: The Mother Who Sued to Save Her Children from Slavery—Sojourner Truth The Mother of Rock n' Roll—Sister Rosetta Tharpe The Mother of Holocaust Children—Irena Sendler The Mothers of The Dominican Republic—The Mirabal Sisters The Mother of Yemen's Golden Age—Arwa al-Sulayhi A celebration of motherhood and female achievement, *Tough Mothers* reminds us of the power of women to transform our lives and our world.

harley front fork diagram: From the Ground Up Daniel Stoffman, Tony Van Leersum, 2007-01-01

harley front fork diagram: The Legend of Harley-Davidson Peter Henshaw, 2001 Examine a proud heritage of iconic motorcycles, charting the evolution of these machines and the lives of the people who rode and raced them throughout the last century. The Harley-Davidson is a motorcycle around which a 'lifestyle' has developed, with its own gatherings, attire, attitudes and passions. This book samples the Harley experience and explores the relationship between man and machine. Photographs from all over the USA and Europe in vivid color illustrate these exceptional machines in all their glory.

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